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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/645,364	08/21/2003	Gilles Amblard	H1902 / AMDP981US	7431
23623 75	7590 04/19/2006		EXAMINER	
AMIN & TUROCY, LLP			CHACKO DAVIS, DABORAH	
1900 EAST 9T	H STREET, NATIONAL	CITY CENTER	<del></del>	
24TH FLOOR,			ART UNIT	PAPER NUMBER
CLEVELAND, OH 44114			1756	
			DATE MAILED: 04/19/2000	6

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)			
. Office Action Commons		10/645,364	AMBLARD ET AL.			
	Office Action Summary	Examiner	Art Unit			
		Daborah Chacko-Davis	1756			
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet with the c	orrespondence address			
WHIC - Exte after - If NO - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DANSIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. Operiod for reply is specified above, the maximum statutory period we are to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 6(a). In no event, however, may a reply be tim ill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	I.  the mailing date of this communication.  (35 U.S.C. § 133).			
Status						
1)🖂	Responsive to communication(s) filed on <u>02 Fe</u>	phruary 2006				
2a)⊠		action is non-final.				
3)	,—					
-,—	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposit	ion of Claims		,			
4)⊠	4) Claim(s) 1 and 3-23 is/are pending in the application.					
-,—	4a) Of the above claim(s) is/are withdrawn from consideration.					
5)□	_					
6)⊠						
7)						
8)□	Claim(s) are subject to restriction and/or	r election requirement.				
Applicat	ion Papers					
9)□	The specification is objected to by the Examine	г.	·			
•	10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.					
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).					
11)	The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.			
Priority (	under 35 U.S.C. § 119					
	Acknowledgment is made of a claim for foreign  ☐ All b)☐ Some * c)☐ None of:	priority under 35 U.S.C. § 119(a)	-(d) or (f).			
•	1. Certified copies of the priority documents have been received.					
	2. Certified copies of the priority documents have been received in Application No					
	3. Copies of the certified copies of the priority documents have been received in this National Stage					
	application from the International Bureau					
* See the attached detailed Office action for a list of the certified copies not received.						
-	•	•				
Attachmen	t(s)					
_	te of References Cited (PTO-892)	4) Interview Summary	(PTO-413)			
2) 🔲 Notic	e of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	ate			
	mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) or No(s)/Mail Date	5)  Notice of Informal P 6)  Other:	atent Application (PTO-152)			

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### **DETAILED ACTION**

#### Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1, 3-8, 10, and 17-23, are rejected under 35 U.S.C. 103(a) as being unpatentable over U. S. Patent No. 6,650,422 (Singh et al, hereinafter referred to as Singh) in view of U. S. Patent No. 6,6561,706 (Singh et al, herein after referred to as Singh '706) and U. S. Patent No. 6,905,949 (Arita).

Singh, in the abstract, in col 1, lines 32-39, in col 2, lines 14-52, in col 3, lines 8-20, in col 4, lines 1-12, in col 6, lines 6-66, in col 9, lines 1-15, and lines 45-49, discloses a method for mitigating asymmetry in the pattern profile of features (line widths, spacing, packing density, surface geometry) on a semiconductor device, using scatterometry techniques (using scatterometry system), and detectors that characterize and measure data from the photoresist pattern and determine the pattern profile from the collected data, storing the determined profile in the memory component of the processor system, determining the profile characteristics of each side of the photoresist pattern feature by comparing data associated with known feature profiles, and ascertaining the asymmetry for both sides of the feature. Singh, in col 9, lines 1-15, discloses that the data set associated with the features under analysis may be put into the trained neural network (artificial intelligence) which will then provide a determination

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of the state of the feature profile (making inferences), and the asymmetric information associated with the feature under analysis is feedback or fed forward into fabrication process parameters (including repeated exposing, developing and etching processes) (and generating feedback) (claims 1, 3-8, 10 and 17-23).

The difference between the claims and Singh is that Singh does not disclose that the pattern profiles determined, for mitigation, on the photoresist features are that of line-edge roughness, and critical dimensions.

Singh '706, in col 2, lines 14-66, in col 5, lines 47-67, discloses a system that monitors the photoresist pattern features and generate information from scatterometric analysis, and control subsequent processes based on the collected data from monitoring previous processes, and therefore facilitate achieving desired critical dimensions and pattern dimensions (such as width, spacing, slope of the sides of a feature, etc.).

The difference between the claims and Singh in view of Singh '706 is that Singh in view of Singh '706 does not disclose the mitigation of line-edge roughness.

Arita, in col 4, lines 1-9, discloses a non-lithographic shrink component employed to eliminate the edge roughness of the resist pattern (line-edge roughness).

Therefore, it would be obvious to a skilled artisan to modify Singh by employing the method of monitoring features such as CD and LER as suggested by Singh '706 because Singh '706, in col 2, lines 46-63, and in col 3, lines 1-28, discloses that determining desired critical dimensions and characteristics of patterned features lead to substantial uniformity of critical dimensions between layers, which in turn facilitates

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higher speeds in such chips. It would be obvious to a skilled artisan to modify Singh in view of Singh '706 by employing the method suggested by Arita to eliminate the edge roughness of the photoresist pattern because the Arita, in col 4, lines 1-9, and in col 5, lines 15-42, discloses that the elimination of the edge roughness (by a non-lithographic component) of the resist pattern in the extending direction i.e., line direction prevents the variation of the linewidth of the resist pattern.

3. Claims 9, 11-16, are rejected under 35 U.S.C. 103(a) as being unpatentable over U.S. Patent No. 6,650,422 (Singh et al, hereinafter referred to as Singh) in view of U.S. Patent No. 6,6561,706 (Sing et al, herein after referred to as Singh '706) and U.S. Patent No. 6,905,949 (Arita) as applied to claims 1-8, 10, and 17-23 above, and further in view of U.S. Patent No. 6,730,458 (Kim et al., hereinafter referred to as Kim).

Singh in view of Sing '706 is discussed in paragraph no. 2.

Singh, in the abstract, in col 2, lines 14-52, in col 3, lines 8-20, in col 4, lines 1-12, in col 6, lines 6-66, in col 9, lines 1-15, and lines 45-49, discloses determining the photoresist pattern profile from the collected data, storing the determined profile in the memory component of the processor system, determining the profile characteristics of each side of the photoresist pattern feature by comparing data associated with known feature profiles, and ascertaining the asymmetry for both sides of the feature. Singh, in col 9, lines 1-15, discloses that the data set associated with the features under analysis may be put into the trained neural network (artificial intelligence) which will then provide a determination of the state of the feature profile (making

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inferences), and the asymmetric information associated with the feature under analysis is feedback or fed forward into fabrication process parameters (and generating feedback) (claims 11-14, and 16).

The difference between the claims and Singh in view of Singh '706 and Arita is that Singh in view of Singh '706 and Arita does not disclose that the non-lithographic shrink component comprises one of the claimed components recited in claims 9, and 15.

Kim, in col 2, lines 3-16, discloses using RELACS processes (non-lithographic shrink component, a chemical technique) for correcting line-edge roughness.

Therefore, it would be obvious to a skilled artisan to modify Singh in view of Singh '706 by employing RELACS processes suggested by Kim because Kim, in col 2, lines 3-24, discloses that implementing RELACS and thermal flow in photoresist pattern results in the reduction of viscosity of the polymerized photoresist and allows it to flow or slump, thereby reducing of the size of the contact openings to achieve fine patterns of desired contact hole sizing.

## Response to Arguments

4. Applicant's arguments filed February 2, 2006, have been fully considered but they are not persuasive. The 103 rejections made in the previous office action are maintained.

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A) Applicants argue that Singh et al. '422 does not disclose determining whether a line-edge roughness exists, nor teaches mitigating line-edge roughness (LER) via non-lithographic techniques, nor teaches trim techniques to maintain CD's.

Singh et al. '422, teaches monitoring (in situ monitoring vi a detector) photoresist pattern profiles, and adjusts future processes parameters (exposing, developing, etching) based on measured data of the pattern profiles. Singh et al. '706 is depended upon to disclose monitoring pattern profiles such as critical dimensions of the photoresist pattern. Arita is depended upon to disclose mitigating line edge roughness.

B) Applicants argue that Singh et al. '706, does not teach mitigating LER via non-lithographic components, and does not teach trimming excess resist material to achieve desired CD's.

Singh et al. '422 teaches repeating exposing, developing and etching processes, and to achieve desired pattern profile. Singh et al. '706 teaches adjusting post exposure processing techniques to achieve desired critical dimensions. Neither Singh et al. '422 nor Singh et al. '706 is depended upon to disclose mitigating LER (see argument A).

C) Applicants argue that Arita does not teach monitoring and mitigating LER and trimming excess resist material.

Arita is not depended upon to disclose monitoring techniques, and trimming etch processes. Arita is depended upon to disclose mitigation of LER in photoresist patterns.

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#### Conclusion

5. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Daborah Chacko-Davis whose telephone number is (571) 272-1380. The examiner can normally be reached on M-F 9:30 - 6:00. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mark F Huff can be reached on (571) 272-1385. The fax phone number for the organization where this application or proceeding is assigned is (571) 273-8300. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published

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applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

dcd W) April 13, 2006.

> JOHN A. MCPHERSON PRIMARY EXAMINER